



Desmopan 9665DU TPU

Covestro Deutschland AG

- Extrusion- and injection molding grade
- with special UV stabilizers
- transparent up to 6 mm wall thickness
- very good hydrolysis and microbial resistance

Application:

- Ski boot shells
- Hoses, non-reinforced
- Pneumatic hoses

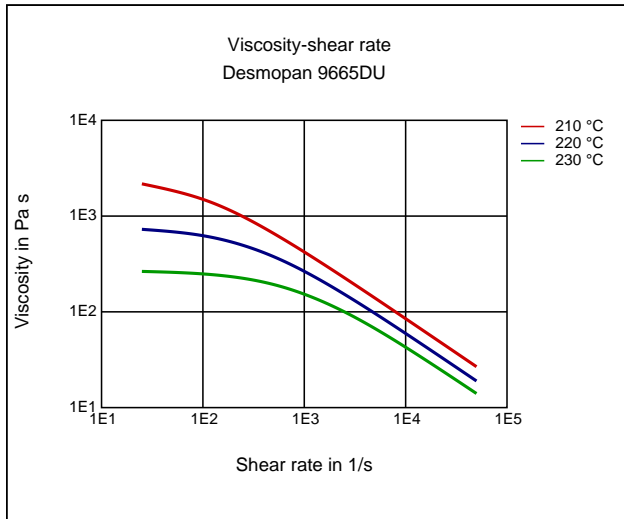
Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Tensile Stress (10% Elongation)	16.5	MPa	ISO 527
Stress at 100% Elongation	29.4	MPa	ISO 527
Stress at 300% Elongation	50	MPa	ISO 527
Stress at Break TPE	57	MPa	ISO 527
Strain at Break TPE	>300	%	ISO 527
Compression Set under constant strain, 70 °C	50	%	ISO 815
Tear strength	170	kN/m	ISO 34-1
Abrasion resistance	25	mm ³	ISO 4649
Shore Hardness A (15s)	98	-	ISO 868
Shore Hardness D (15s)	65	-	ISO 868

Other Properties	Value	Unit	Test Standard
ISO Data			
Density	1180	kg/m ³	ISO 1183

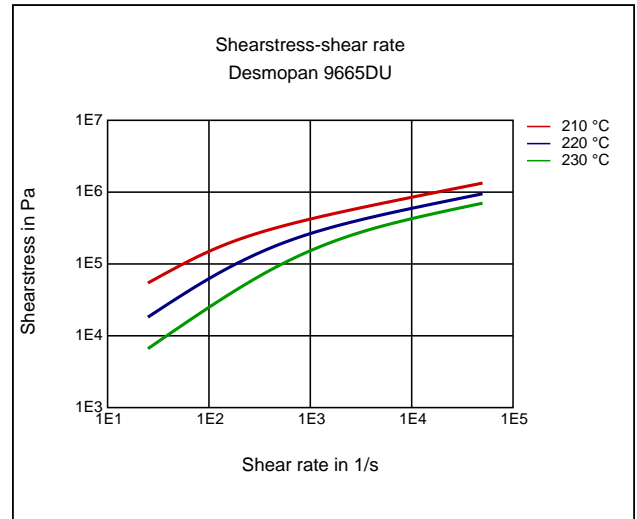
Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	110	°C	-
Pre-drying - Time	1 - 2	h	-
Processing humidity	≤0.05	%	-
Melt temperature	220 - 240	°C	-
Mold temperature	40 - 60	°C	-

Diagrams

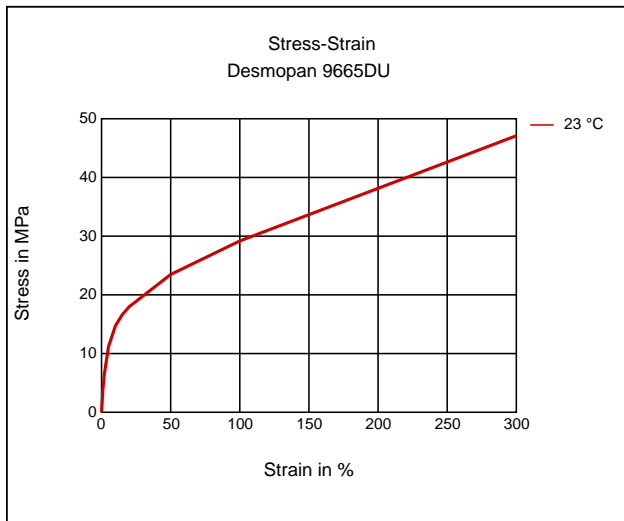
Viscosity-shear rate



Shearstress-shear rate



Stress-Strain (TPE)



Characteristics

Processing

Injection Molding, Profile Extrusion, Sheet Extrusion, Other Extrusion

Special Characteristics

Transparent

Injection Molding

PREPROCESSING

Max. water content: 0.05 %
Max. drying temperature: 110 °C
Drying time:
Dry air dryer 1-2 h

PROCESSING

Melt temperature: 210-240 °C
Mold temperature: 40-60 °C

Other Extrusion

PROCESSING

Melt temperature: 205-235 °C

Profile extrusion

Preprocessing	
Max. Water content	≤0.05 %
Drying temperature	70-110 °C
Dry air dryer	1-2 h

Disclaimer

Liability Exclusion

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

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